71441-00001

P2... Series Pressure Independent Characterized Control Valves

Technical Data	
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Service	chilled or hot water, 60% glycol
Flow characteristic	equal percentage
Controllable flow range	75°
Sizes	1⁄2", 3⁄4", 1", 11⁄4", 11⁄2", 2"
Type of end fitting	NPT female ends
Materials	
Body	forged brass, nickel plated
Ball	chrome plated brass
Stem	chrome plated brass
Seat	Teflon [®] PTFE
Set O-ring	Viton®
Characterizing disc	½" & ¾" brass 1"- 2" TEFZEL [®]
Packing	2 EPDM O-rings, lubricated
Diaphragm	1/2" & 3/4" Nomex reinforced silicone 1"- 2" polyester reinforced silicone
Regulator components	stainless steel/brass/Delrin 500AF/Nitrile
Spring	stainless steel
Pressure rating	
600 psi	1⁄2", 3⁄4", 1"
400 psi	1¼", 1½", 2"
Media temp range	0°F to 212°F [-18°C to 100°C]
Close off pressure	200 psi
Maximum differential pressure across valve (range)	5 to 50 psid
Leakage	ANSI Class IV (0.01% of rated valve capacity at 50 psi differential)
Tefzel [®] is a registered trademark of DuPont	

Assembly

- 1 One screw attaches to valve
- 2 Four actuator mounting positions
- **3** 2-way flow pattern
- 4 Top of valve stem indicates direction of flow (Flow A to AB shown)



Pressure Independent Characterized Control Valves™ (PICCV)

Instruction Manual



Typical Parallel Piping in Relation to The Input and Output (Scale: None)



Installation

- Inspect shipping package, valve, linkage, and actuator for physical damage. If shipping damage has occurred notify appropriate carrier. Do not install.
- 2. If a replacement, remove existing valve, linkage and actuator from the piping system.
- If actuator and linkage are removed, they must be reinstalled correctly. The actuator must be rotated so that the valve seats properly for close off.
- 4. Install valve with the proper ports as inlets and outlets. Flow direction arrows must be correct.
- 5. Blow out all piping and thoroughly clean before valve installation.
- 6. Clean male pipe threads with wire brush and rag. If threads have been damaged or exposed to weather, running a tap or die over the threads may straighten them. Clean pipes, threads, and valve threads before installation; check for any foreign material that can become lodged in trim components. Strainers should be cleaned after initial startup.
- 7. Pipe sealing compound should be applied sparingly after cleaning and may not be applied to the two lead threads of a screwed pipe, which are innermost inside the valve. Sealing compound is to be placed on male threads only. The purpose is to lubricate the pipes when tightening.
- 8. Valve must be installed with the stem towards the vertical, not below horizontal.
- 9. Start the connection by turning the valve or pipe by hand as far as possible. Be certain the threads mate by the "feel" of the connection.
- 10. Use wrenches to tighten the valve to the pipe. Do not over tighten or strip the threads. Two wrenches are necessary to avoid damaging the valve.
- A strainer is not required per unit but is recommended to install one #20 strainer per system. If the system has multiple branches, install one strainer per branch.

Warning!

- Valve should not be used for combustible gas applications. Gas leaks and explosions may result. Do not install in systems, which exceed the ratings of the valve.
- Avoid installations where the assembly may be exposed to excessive moisture, corrosive fumes, vibration, high ambient temperatures, elements, or high traffic areas with potential for mechanical damage.
- Valve assembly location must be within ambient ratings of actuator. If temperature is below -22°F a heater is required.
- The valve assembly will require heat shielding, thermal isolation, or cooling if combined effect of medium and ambient temperatures conduction, convection, and radiation — is above 122°F for prolonged time periods at the actuator.
- Visual access must be provided. Assembly must be accessible for routine schedule service. Contractor should provide unions for removal from line and isolation valves.
- Avoid excessive stresses. Mechanical support must be provided where reducers have been used and the piping system may have less structural integrity than full pipe sizes.
- Life span of valve stems and O-rings is dependent on maintaining non-damaging conditions. Poor water treatment or filtration, corrosion, scale, other particulate can result in damage to trim components. A water treatment specialist should be consulted.